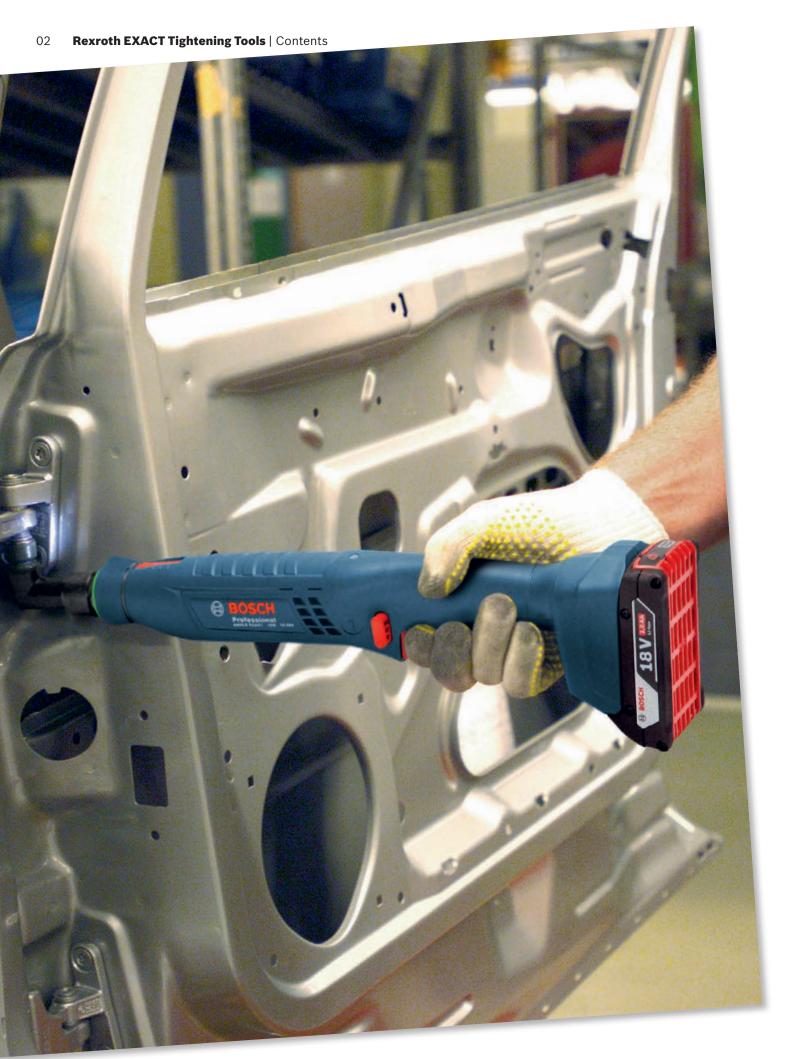


# Bosch EXACT Tightening Tools

Cordless and electric screwdrivers for industry

www.boschrexroth.com



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36 EXACT ION and ANGLE EXACT ION

## Screwdrivers for every tightening situation from Rexroth and Bosch

Rexroth is known as a provider of precise and robust tightening technology – tools, control systems and corresponding accessories – for demanding tightening tasks in various industries:

From the intelligent Nexo cordless Wi-Fi nutrunner and the ergonomic ErgoSpin hand-held nutrunner, to versatile tightening spindles and a fully automated tightening system. Further information on these products can be found in the catalogs:

- Online catalog: www.boschrexroth.com/tightening
- PDF catalog: R999000049 in the Rexroth media directory www.boschrexroth.com/mediadirectory

#### **KNOWN TIGHTENING TEXHNOLOGY FROM REXROTH**

A: Safety Critical At least one independant direct measurement system (e.g. seperate transducer) **B: Function Critical** At least indirect measurement system (e.g. motor current)



We now offer nutrunners for non-critical tightenings in your assembly as well. You do not only benefit from our experience as a partner for demanding tightening tasks - but also from the many years of experience of Bosch Powertools in the construction of powerful and reliable industrial nutrunners for non-critical tightening applications. From now on you have one contact person for all topics concerning your tightening tasks.

### TIGHTENING TECHNOLOGY FROM BOSCH

**C: Non Critical (Quality related)** No measurement system required (e.g. clutch)



# Big in performance, compact in size

The EXACT and ANGLE EXACT tools from Bosch are cordless shut-off screwdrivers for industry – offering the greatest accuracy, longevity and energy efficiency.

In assembly situations where cables or pneumatic hoses get in the way, the EXACT series enables you to optimise processes, build better products and reduce your costs.



- Bright LED light for illuminating the work area
- Coloured marking rings for easy identification
- Right-hand/left-hand rotation change with one hand
- Repeat protection
- Low weight, balanced weight distribution for better ergonomics
- Industrial battery design for longest lifetime
- Torque setting only with a special tool
- ► Highest repeatability due to Bosch clutch design
- Easy service due to plug connectors and common parts
- **Bosch SEC motor**: brushless motor technology
- Visual and audible signals provide information about battery status and screwdriving quality

### EXACT

- Ergonomic
- EXtremely Light
- Accurate
- Cmk proven
- ► Tool

# An overview with a single click: All production tools online



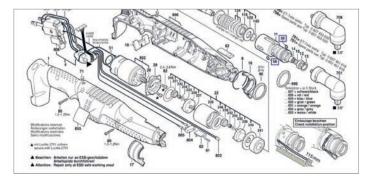
An extensive online catalogue including applications is available at www.boschproductiontools.com.

The tool selection is made easier by the ability to run comparisons between screwdrivers. For example, you can create a display of different tools and compare data such as power output or rpm.

Dimensional drawings, 3D data, homologation data, user manuals, pictures and exploded drawings can be downloaded directly from the internet.

A spare parts service informs users about which spare parts they need.

Furthermore, you will find the latest information about measurement data, innovations and new developments from Bosch Production Tools. You can quickly obtain all relevant information needed to select the correct tools for your production.



# **C-EXACT Production screwdrivers**



### Hopefully, you will not run out of screws

C-EXACT and PUC-EXACT. The production screwdriver system from Bosch. The new C-EXACT electric screwdrivers offer much more than just a robust housing. High accuracy and repeatability are guaranteed, even after driving 1 million\* screws. \* according to Bosch endurance tests



### Never lets you down even after 1 million screws

#### Robust, efficient and user-friendly

Low-voltage operation, brushless EC motor technology and key components from the EXACT cordless screwdriver series make the C-EXACT electric screwdrivers cost-effective tools with innovative performance features. When required, the clutch offers 15% more torque in left-hand rotation for loosening screws. The clutch is adjusted using a special tool. If the adjustment tool is stored in a location inaccessible to the user, the torque cannot be adjusted unintentionally. Colour marking rings enable quick identification of different screwdrivers in the assembly line.

#### Precise and stable under load

Whether assembling computer drives, electronics or precision mechanical equipment, the C-EXACT is the right choice when precision is what matters most.

Bosch quality testing for the C-EXACT family is extremely rigorous. In endurance testing, the C-EXACT tools must survive 1 million cycles (accordnig to Bosch endurance tests) without failure before being released for production. During continuous operation, they must maintain an ISO 5393 standard Cmk value greater than 1.67 with a tolerance of  $\pm$  10%. Our production tools are therefore among the most accurate on the planet.

#### **C-EXACT electric screwdrivers**

The C-EXACT screwdrivers are the first in a family of electric straight screwdrivers. They are equipped with a combination of great features and therefore set new standards for accuracy and longevity.

- Brushless EC motor technology
- ▶ Right-hand/left-hand rotation change with one hand
- ▶ ESD (ElectroStatic Discharge) compliant

#### **PUC-EXACT** power supplies

The C-EXACT electric screwdrivers use the PUC-EXACT power supply unit as a clean, silent energy source for the brushless EC motor.

The power supply unit contributes to a reduction in operating costs by efficiently supplying the tool with low voltage.



Bosch Rexroth AG, EN/2021-02, R999001899

The electric screwdrivers in the C-EXACT series (electric screwdrivers with 3.5 Nm or 31 in/lbs of maximum torque) are available as a lever start or push start driver.

The PUC-EXACT power supply safely generates the low-voltage electricity needed for efficient operation.

ElectroStatic Discharge (ESD) compliant means the screwdriving system is ideal for use in the electronics and electrical industries.

### C-EXACT, PUC-EXACT Electric screwdrivers and power supply



- Bosch proves robustness and longevity by means of endurance tests with over one million work cycles
- Bosch SEC motor
- All models feature brushless EC motor technology
- High shut-off accuracy with very low tolerance
- Large torque range
- Visual and audible shut-off signals

	Part number	Torque, hard as per ISO 5393 (Nm)	Torque, soft as per ISO 5393 (Nm)
Electric screwdrivers C-EXACT 1			
	0 602 495 202	0.2 - 0.8	0.2 – 0.8
	0 602 495 207	0.2 – 0.8	0.2 - 0.8
Electric screwdrivers C-EXACT 2			
	0 602 495 203	0.5 – 2	0.5 – 2
	0 602 495 208	0.5 – 2	0.5 – 2
Electric screwdrivers C-EXACT 4			
	0 602 495 200	0.5 – 3.5	0.5 – 3.5
	0 602 495 205	0.5 – 3.5	0.5 – 3.5
Electric screwdrivers C-EXACT 6			
	0 602 495 210	1 - 6	1 - 6
	0 602 495 215	1 - 6	1 - 6
Electric screwdrivers C-EXACT 6			
	0 602 495 211	1 - 6	1 - 6
	0 602 495 216	1 - 6	1 - 6

- Robust and durable design
- Indicators for operational readiness and overload
- Available with connections for 1-3 screwdrivers simultaneously
- Temperature-controlled cooling fan

	Part number	Input voltage (V)	Input frequency (Hz)
Power supply PUC-EXACT 3	0 602 495 003	100 - 240 AC	50 - 60



Speed# (no load) (rpm)	Voltage (V)	Power (W)	Direction of rotation	Weight as per EPTA (kg)	Features and functions	Included accessories
						Connecting cable 2.5 m
1,000	36 DC	360	R/L	0.65	Lever start	Suspension hook Green colour ring
1,000	36 DC	360	R/L	0.65	Push start	_
						Connecting cable 2.5 m Suspension hook
500	36 DC	360	R/L	0.65	Lever start	White colour ring
500	36 DC	360	R/L	0.65	Push start	_
						Connecting cable 2.5 m Suspension hook
1,000	36 DC	360	R/L	0.65	Lever start	Grey colour ring
1,000	36 DC	360	R/L	0.65	Push start	_
						Connecting cable 2.5 m
1,000	36 DC	360	R/L	0.65	Lever start	Suspension hook Black colour ring
1,000	36 DC	360	R/L	0.65	Push start	_
						_
500	36 DC	360	R/L	0.65	Lever start	
500	36 DC	360	R/L	0.65	Push start	_

Power input (W)	Output voltage (V)	Features and functions	Included accessories
400	36 DC	Power supply for up to three C-EXACT tools	Power cable 3 m

# **EXACT 12V**

### Smaller, shorter, lighter – the cordless industrial screwdriver with perfect ergonomics.



#### Perfect ergonomics

With a head length of 154 mm and a weight of 0.8 kg including 12 V/3.0 Ah rechargeable battery

#### Perfect process control

 With six different tightening steps, adjustable according to time, speed, direction and angle of rotation, as well as torque

#### Maximum service life and robustness

 Thanks to the brushless EC motor and high-quality, wear-free components



#### Flexible power system

- Compact 2.0 and 3.0 Ah rechargeable battery from the 12 V class
- The compact design is ideal for 12 V tools
- Optimised battery capacity makes it suitable for most 12 V applications
- 6.0 Ah battery with maximum runtime in Bosch's 12 V category
- Extremely high battery capacity delivers up to 300% more runtime than the 12 V 2.0 Ah Professional model
- Compact and with perfect balance between size and capacity for ultimate performance with 12 V power tools
- Compatible since 2005: all of our batteries are compatible with new and existing Bosch Professional tools in the same voltage class.

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#### EXACT 12V handling and ergonomics

Lightest tool weighing only 0.65 kg without battery

► Shortest head length (154 mm) and smallest height (179 mm)

#### 1/4" quick-change chuck

For quickly changing the tool

#### LED ring light

For perfect lighting in dark and tight spaces

Adjustable via USB port

#### USB port for stage speed parametrization

Adjustable to your specific application

Parameters for torque, angle and time adjustable

#### Security

The safest 12 V lithium-ion battery pack, with extremely long service life

### Adjustable to specific applications

USB port for screwdriving stage speed parametrisation

#### Robustness and service life

Brushless high-power motor

Maintenance-free components

Extremely robust and highquality tool for the longest service life

#### Perfect tool control

Adjustable via USB port Various tightening phases

#### Maximum process reliability

Visual and audible indication of the tightening results and the battery status

#### Flexible Power System

Compatible with all Bosch Professional 12 V rechargeable batteries from 2.0 Ah (and chargers)

### **EXACT 12V**



- Perfect ergonomics: With a head length of 154 mm and a weight of 0.8 kg including 12 V/3.0 Ah rechargeable battery
- Perfect process control: With six different screwdriving stages, adjustable according to time, speed, direction and angle of rotation, as well as torque
- Maximum service life and robustness: Thanks to the high-quality and wear-free components
- Brushless (EC) motor for 30 % more efficiency (compared to conventional DC motors) and extremely long service life
- LED ring light for optimally illuminating the work area, adjustable via a USB port
- Precision shut-off clutch with Cmk > 1.67 (in +/-10 % tolerance range according to ISO 5393)
- Visual and audible indication of screwdriving results and battery status, for the greatest process reliability
- Bosch Premium lithium-ion technology for long lifetime and runtime

	Part number	Torque, hard /soft as per ISO 5393 (Nm)	Speed (no-load)* (rpm)
EXACT 12V-6-670	0 602 496 400	1.5 – 6	135 – 670
EXACT 12V-3-1100	0 602 496 401	1-3	220 - 1,100
EXACT 12V-2-670	0 602 496 402	0.5 – 2	135 - 670
			* Below 50 %
			speed the power may be lower

Bit holder	Battery specifications	Direction of rotation	Weight as per EPTA (kg) Including battery
1/4" quick-change chuck	12 V/3.0 Ah **	R/L	0.85
1/4" quick-change chuck	12 V/3.0 Ah **	R/L	0.85
1/4" quick-change chuck	12 V/3.0 Ah **	R/L	0.85
	** Rechargeable battery not i the items included	n	

# EXACT ION and ANGLE EXACT ION

### With Lithium-Ion technology



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### Better than ever before! With Bosch premium Lithium-Ion technology

The handy Bosch cordless shut-off screwdrivers in the EXACT range are now more powerful and efficient than ever before.

Enabling the highest repeatability, they are especially suitable for driving rows of screws and completing assembly applications with maximum performance whilst meeting very high quality demands. Thanks to Bosch Lithium-Ion battery technology, they deliver maximum power for high torques and speeds. They are also extremely resilient with minimal energy loss, so they additionally reduce your costs with their superior lifetime. Their low weight of only 1.3 kg (EXACT ION) also ensures impressively comfortable working in shift operations.



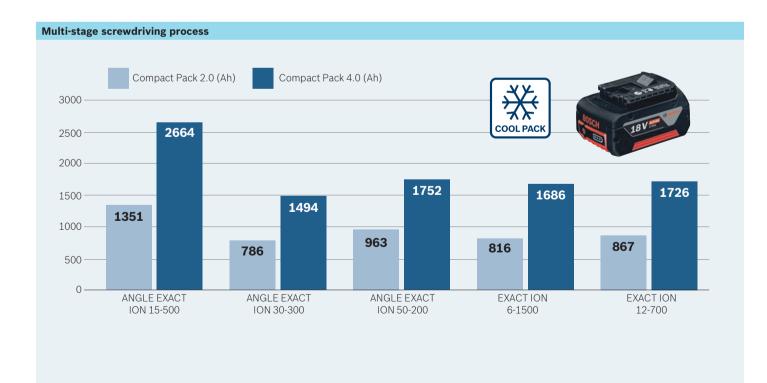
### Bosch cordless technology Maximum efficiency hard-wired



100% compatibility within the 18 volt range

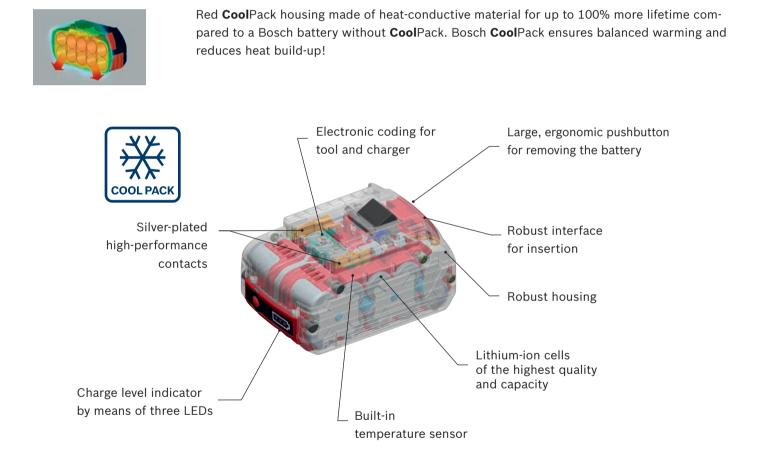


### Bosch CoolPack for up to 100% more lifetime



Results of endurance test 02/2013, at maximum torque and a medium-hard screwdriving application at 80° rotation angle, measured from a threshold torque of 50%, at screw size M8

### Exceptional runtime and lifetime thanks to CoolPack

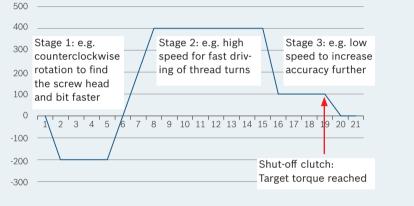


### Our technology Your benefit



### 500

Multi-step tighnening process



Stages 1, 2 (and 4) can be activated as required. Stage 3 is the standard stage in which the speed can be set between 50 and 100% as required.

#### Greater process reliability:

- Precision shut-off clutch with Cmk > 1.67 (at a tolerance of ± 10% in accordance with ISO 5393)
- NEW! Multi-stage screwdriving process, adjustable to your individual application via USB interface

#### **Greater efficiency:**

- NEW! Bosch Premium lithium-ion technology for long lifetime and runtime
- NEW! Brushless (EC) motor for 30% more efficiency (compared to conventional DC motors) and extremely long lifetime



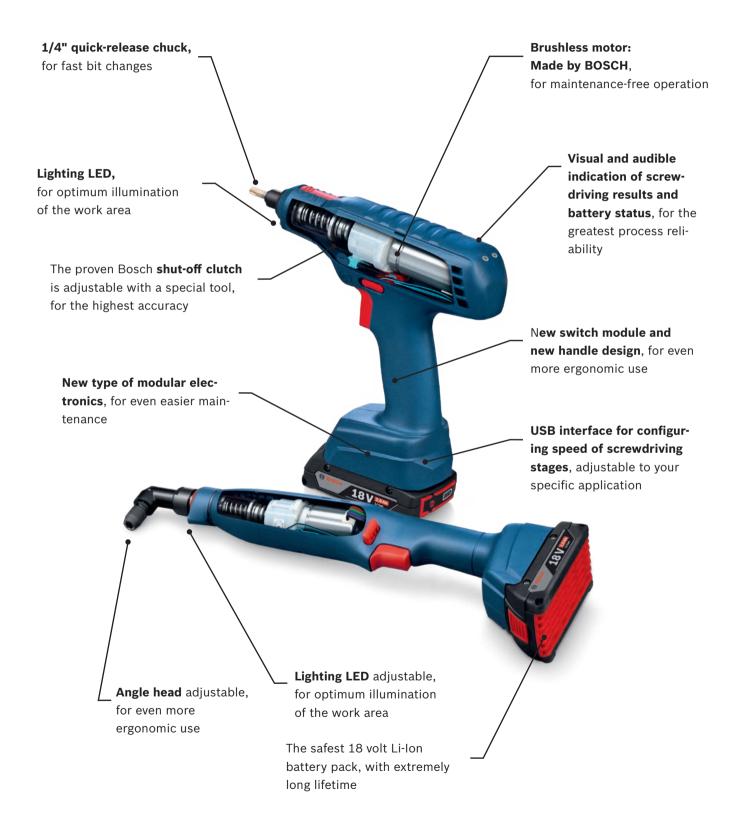
#### Greater comfort:

NEW! New ergonomic design and lower weight for even more comfortable working

#### Lower costs:

- High rotational speeds and the screwdriving stages reduce production times and improve quality
- Patented new interface, to prevent mix-ups
- Temperature monitoring and overload protection, for extremely long lifetime
- **Double locking**, to prevent falling out
- Charge level indicator, to identify the charging state
- Bosch high-performance battery cells, with low energy loss, for the highest speeds and torques
- Integrated cooling, for extremely long lifetime

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### **EXACT ION**



- Precision shut-off clutch with Cmk > 1.67 (at a tolerance of ±10% in accordance with ISO 5393)
- Multi-stage screwdriving process, adjustable to your individual application via USB interface
- Bosch Premium lithium-ion technology for long lifetime and runtime
- Brushless (EC) motor for 30% more efficiency (compared to conventional DC motors) and extremely long lifetime
- New ergonomic design and lower weight for even more comfortable working
- High rotational speeds and the tightening steps reduce production times and improve quality

	Part number	Torque, hard as per ISO 5393 (Nm)	Speed (no load) (rpm)
EXACT ION	0 602 494 400	0.5 – 2	70 – 700
EXACT ION -2000	0 602 494 401	1 – 4	200 - 2,000
EXACT ION -1500	0 602 494 402	1 - 6	150 - 1,500
XACT ION 1100	0 602 494 403	1.5 – 8	110 - 1,100
XACT ION 2-700	0 602 494 404	1.5 – 12	70 – 700
XACT ION 2-450	0 602 494 405	1.5 - 12	45 - 450

Battery specifications	Direction of rotation	Weight as per EPTA (kg)	Included accessories
18 V/2.0 Ah *	R/L	1.3 (including battery)	Light green colour ring Torque adjustment tool Suspension hook
18 V/2.0 Ah *	R/L	1.3 (including battery)	Grey colour ring Torque adjustment tool Suspension hook
18 V/2.0 Ah *	R/L	1.3 (including battery)	Black colour ring Torque adjustment tool Suspension hook
18 V/2.0 Ah *	R/L	1.3 (including battery)	Orange colour ring Torque adjustment tool Suspension hook
18 V/2.0 Ah *	R/L	1.3 (including battery)	Red colour ring Torque adjustment tool Suspension hook
18 V/2.0 Ah *	R/L	1.3 (including battery)	Black colour ring Torque adjustment tool Suspension hook
	18 V/2.0 Ah * 18 V/2.0 Ah * 18 V/2.0 Ah * 18 V/2.0 Ah * 18 V/2.0 Ah *	18 V/2.0 Ah *    R/L      18 V/2.0 Ah *    R/L	as per EPTA (kg)    18 V/2.0 Ah *    R/L    1.3 (including battery)    18 V/2.0 Ah *

Battery not included in scope of delivery (see page <?>)

\*

### **EXACT ION WK**



- Precision shut-off clutch with Cmk
  > 1.67 (at a tolerance of ± 10% in accordance with ISO 5393)
- Multi-stage screwdriving process, adjustable to your individual application via USB interface
- Bosch Premium lithium-ion technology for long lifetime and runtime
- Brushless (EC) motor for 30% more efficiency (compared to conventional DC motors) and extremely long lifetime
- New ergonomic design and lower weight for even more comfortable working
- High rotational speeds and the tightening steps reduce production times and improve quality

	Part number	Torque, hard /soft as per ISO 5393 (Nm)	Speed (no-load)* (rpm)
EXACT ION 6-1500 WK	0 602 494 406	2 - 8	105 - 1,050
EXACT ION 8-1100 WK	0 602 494 407	2 - 11	75 – 750
EXACT ION 12-700 WK	0 602 494 408	2 - 16	50 – 500
EXACT ION 12-450 WK	0 602 494 409	2 - 16	32 - 320

measured with Bosch angle screwdriving head

R999001899, EN/2021-02, Bosch Rexroth AG

Bit holder	Battery specifications	Direction of rotation	Weight as per EPTA (kg)	Included accessories
Flange for angle head **	18 V/2.0 Ah ***	R/L	1.4 (including battery)	Black colour ring Torque adjustment tool Suspension hook
Flange for angle head **	18 V/2.0 Ah ***	R/L	1.4 (including battery)	Orange colour ring Torque adjustment tool Suspension hook
Flange for angle head **	18 V/2.0 Ah ***	R/L	1.4 (including battery)	Red colour ring Torque adjustment tool Suspension hook
Flange for angle head **	18 V/2.0 Ah ***	R/L	1.4 (including battery)	Light blue colour ring Torque adjustment tool Suspension hook
** Angle head not included in scope of delivery (see page	*** Battery not included in scope of delivery (see page )			

### **ANGLE EXACT ION**



- Precision shut-off clutch with Cmk
  > 1.67 (at a tolerance of ±10% in accordance with ISO 5393)
- Multi-stage screwdriving process, adjustable to your individual application via USB interface
- Bosch Premium Lithium-Ion technology for long lifetime and runtime
- Brushless (EC) motor for 30% more efficiency (compared to conventional DC motors) and extremely long lifetime
- New ergonomic design and lower weight for even more comfortable working
- High rotational speeds and the tightening steps reduce production times and improve quality

	Part number	Torque, hard/soft as per ISO 5393 (Nm)	Speed (no-load) (rpm)
ANGLE EXACT ION 3-500	0 602 494 608	0.7 - 3	50 – 520
ANGLE EXACT ION 8-1100	0 602 494 600	2 - 8	110 - 1,100
ANGLE EXACT ION 15-500	0 602 494 601	2 - 15	50 – 520
	0 602 494 60A	2 - 15	50 – 520
ANGLE EXACT ION 23-380	0 602 494 602	10 - 23	38 – 380
ANGLE EXACT ION 30-290	0 602 494 607	10 - 30	29 – 290
	0 602 494 60B	10 - 30	29 – 290
ANGLE EXACT ION 30-300	0 602 494 603	10 - 30	30 – 300
ANGLE EXACT ION 40-220	0 602 494 604	15 - 40	22 – 220
ANGLE EXACT ION 50-210	0 602 494 605	15 - 50	21 - 180
ANGLE EXACT ION 60-120	0 602 494 606	15 - 60	12 – 120

Bit holder	Battery specifications	Direction of rotation	Weight as per EPTA (kg)	Included accessories
Flange for angle head *	18 V/2.0 Ah **	R/L	1.7 (including battery)	Light green colour ring Torque adjustment tool Suspension hook
Flange for angle head *	18 V/2.0 Ah **	R/L	1.7 (including battery)	Light blue colour ring Torque adjustment tool Suspension hoo
Flange for angle head *	18 V/2.0 Ah **	R/L	1.7 (including battery)	Light green colour ring Torque adjustment tool Suspension hook
3/8" square	18 V/2.0 Ah **	R/L	1.7 (including battery)	Light green colour ring Torque adjustment tool Suspension hook Angle screwdriving head 3/8"
Flange for angle head *	18 V/2.0 Ah **	R/L	2.2 (including battery)	White colour ring Torque adjustment tool Suspension hook
Flange for angle head *	18 V/2.0 Ah **	R/L	2.2 (including battery)	Grey colour ring Torque adjustment tool Suspension hook
3/8" square	18 V/2.0 Ah **	R/L	2.2 (including battery)	Grey colour ring Torque adjustment tool Suspension hook Angle screwdriving head 3/8"
3/8" square	18 V/2.0 Ah **	R/L	2.4 (including battery)	Light grey colour ring Torque adjustment tool Suspension hook Angle screwdriving head 3/8"
3/8" square	18 V/2.0 Ah **	R/L	2.4 (including battery)	Orange colour ring Torque adjustment tool Suspension hook Angle screwdriving head 3/8"
3/8" square	18 V/2.0 Ah **	R/L	2.4 (including battery)	Red colour ring Torque adjustment tool Suspension hook Angle screwdriving head 3/8"
3/8" square	18 V/2.0 Ah **	R/L	2.4 (including battery)	Black colour ring Torque adjustment tool Suspension hook Angle screwdriving head 3/8"

in scope of delivery (see in scope of delivery page <?>)

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### Accessories

### **EXACT original accessories**

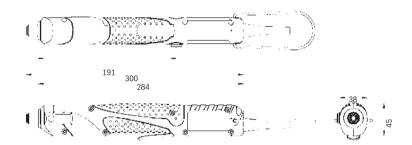


### **Colour rings, protective cap for C-EXACT**

Accessories			Part number	Quantity
Colour rings	0	black	3 600 106 010	5
For quick identification of the torque range Suitable for all C-EXACT straight screwdrivers	0	red	3 600 106 011	5
and all EXACT cordless screwdrivers with cen- tre grip	0	light blue	3 600 106 012	5
	0	light green	3 600 106 013	5
	$\bigcirc$	orange	3 600 106 014	5
	0	grey	3 600 106 017	5
	0	white	3 600 106 019	5
		mixed (1 of each: black, red, blue, green, orange)	3 600 106 015	5
<b>Protective cap</b> For all 1/4" quick-release chucks Prevents damage to the workpiece			3 605 500 210	5

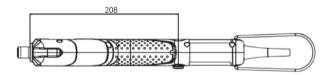
### **C-EXACT and PUC-EXACT Dimensional drawings**

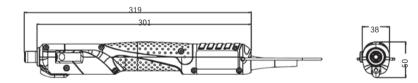
### **C-EXACT lever start** Dimensions in mm



### **C-EXACT** push start

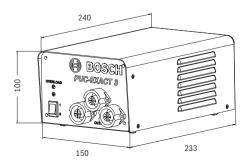
### **Dimensions in mm**





**PUC-EXACT 3** 

### **Dimensions in mm**



Bosch Rexroth AG, EN/2021-02, R999001899

# Battery packs and chargers for EXACT 12V



Battery pack Lithium-ion	Part number	Capacity (Ah)	Voltage (V)	Weight as per EPTA (kg)	Quantity
GBA 12 V/2.0 Ah Professional	0 602 494 020	2.0	12	27 x 0.175	27
GBA 12 V/3.0 Ah Professional	0 602 496 012	3.0	12	28 x 0.18	28
GBA 12 V/6.0 Ah Professional	0 602 496 013	6.0	12	12 x 0.385	12

Battery pack protectors	Part number	Quantity
Transparent For the GBA 12V 6.0 Ah	0 602 496 010	5

Prevent damage to the battery

Lithium-Ion quick charger	Part number	Voltage (V)	Weight as per EPTA (kg)	Quantity
GAL 12V-40 Fully charges the GBA 12V/3.0 Ah in 50 minutes	0 602 494 007	230	18 x 0.45	16
and the GBA 12V/6.0 Ah in 95 minutes.	0 602 496 014	230	18 x 0.45	16

### **Coloured covers, RFID attachment, protectors for EXACT 12V**



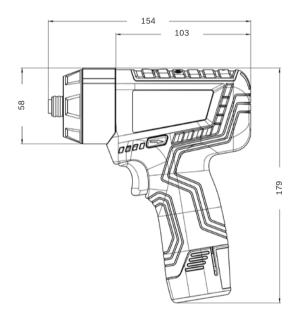
Accessories EXACT 12V and ANGLE EXACT 12V			Part number	Quantity
Covers coloured		black	0 602 497 008	5
For quickly identifying the torque range and with extra large bonding surface.		blue	0 602 497 004	5
Suitable for every EXACT 12V and ANGLE EXACT 12V		red	0 602 497 005	5
	A A	green	0 602 497 006	5
	<i>_</i>	yellow	0 602 497 007	5
RFID attachment Black cover with NFC chip for wireless screwdriver identification. Suitable for every EXACT 12V and ANGLE EXACT 12V		Black (Chip: NXP NTAG 216 – 924 bytes)	0 602 496 011	5

Accessories EXACT 12V		Part number	Quantity
<b>Protectors</b> Prevent damage to the workpiece	transparent	0 602 496 000	5
Suitable for all EXACT ION centre grip screw- drivers Will not block motor air vents	blue	0 602 496 001	5
	red	0 602 496 002	5
	green	0 602 496 003	5
	yellow	0 602 496 004	5

### EXACT 12V Dimensional drawings



EXACT 12V Dimensions in mm





### Battery packs and chargers for EXACT ION and ANGLE EXACT ION



Battery pack Lithium-	ion	Part number	Capacity (Ah)	Voltage (V)	Weight as per EPTA (kg)	Quantity
18 V/2.0 Ah	Taken of the second sec	0 602 494 002	2.0	18	12 x 0.35	12
18 V/4.0 Ah		0 602 494 004	4.0	18	12 x 0.6	12
18 V/5.0 Ah		0 602 494 003	5.0	18	12 x 0.6	12
ProCORE 18V/4.0Ah	Concerner of the second	0 602 494 034	4.0	18	12 x 0.515	15

Battery pack protecto	rs	Part number	Quantity
Transparent – for the 2.0 Ah Compact battery pack		0 602 494 014	10
Transparent – for the 4.0 Ah Premium battery pack		0 602 494 015	10
Prevent damage to the Will not block the Cool Suitable for 18 volt Li- packs	Pack housing		

Lithium-lon quick charger	Part number	Voltage (V)	Weight as per EPTA (kg)	Quantity
GAL 1880 CV 100% fully charges the Bosch Lithium- Ion batteries	0 602 494 035 0 602 494 036 (UK Plug)	230	18 x 0.7	18
18 V/2.0 Ah in 30 mins, 18 V/4.0 Ah in 35 mins and 18 V/5.0 Ah in 45 mins!				
GAL 18V-40 100% fully charges the Bosch Lithium- Ion batteries	0 602 494 039 0 602 494 040	230	18 x 0.55	18
18V/2.0 Ah in 35 mins and 18V/5.0 Ah in 70 mins!				

### Angle heads for EXACT ION WK and ANGLE EXACT ION



Accessories		Part number	Max. torque (Nm)	Drive end	Weight (kg)	Quantity
Angle head For ANGLE EXACT ION 3-500, 8-1100, 15- 500,23-380	<b>₽</b> ₽	0 607 453 617	27	1/4" square	0.2	1
Gear ratio 1.4:1		0 607 453 618	27	1/4" internal hex	0.2	1
	<b>.</b> - <b>6</b> -	0 607 453 620	27	3/8" square	0.2	1
	<b>~</b> ==	0 607 453 630	27	1/4" QRC	0.2	1
<b>HD angle head</b> For ANGLE EXACT ION 30-290 (gear ratio 1.4:1)		0 607 451 618	35	3/8" square	0.22	1
<b>Protective cap</b> For angle heads 0 607 453 617, -618, -620, -630	60	3 605 500 171		-	-	1
0 607 451 618	50	3 605 500 175		_	-	1
<b>Protective cap</b> For ANGLE EXACT ION 30-300, 40-220, 50-210, 60-120	60	3 609 202 A29	-	_	-	1

### **Colour rings, protectors, protective cap for EXACT ION**



Accessories			Part number	Quantity
Colour rings	•	black	3 600 106 010	5
For quick identification of the torque range Suitable for all EXACT ION centre grip screw-	$\bigcirc$	red	3 600 106 011	5
drivers	0	light blue	3 600 106 012	5
	0	light green	3 600 106 013	5
	$\bigcirc$	orange	3 600 106 014	5
	0	grey	3 600 106 017	5
	$\bigcirc$	white	3 600 106 019	5
		mixed (1 of each: black, red, blue, green, orange)	3 600 106 015	5
<b>Protectors</b> Prevent damage to the workpiece		transparent	0 602 494 016	10
Suitable for all EXACT ION centre grip screw- drivers		red	0 602 494 018	10
Will not block motor air vents		blue	0 602 494 017	10
		yellow	0 602 494 032	10
		green	0 602 494 019	10
<b>Protective cap</b> For all 1/4" quick-release chucks Prevents damage to the workpiece			3 605 500 210	5

# Colour rings, protectors for ANGLE EXACT ION



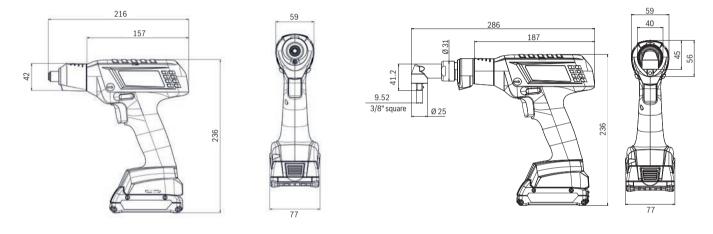
Accessories			Part number	Quantity
<b>Colour rings</b> For quick identification of the torque range Suitable for all ANGLE EXACT ION centre grip screwdrivers	0	black	3 600 106 027	5
	$\bigcirc$	red	3 600 106 028	5
	$\bigcirc$	light blue	3 600 106 029	5
	0	light green	3 600 106 030	5
	$\bigcirc$	orange	3 600 106 031	5
	0	grey	3 600 106 032	5
	$\bigcirc$	white	3 600 106 033	5
<b>Protectors</b> Prevent damage to the workpiece Suitable for all ANGLE EXACT ION centre grip screwdrivers Will not block motor air vents		transparent	0 602 494 010	10
		red	0 602 494 012	10
		blue	0 602 494 011	10
		yellow	0 602 494 033	10
		green	0 602 494 013	10

### EXACT ION, -WK and ANGLE EXACT ION Dimensional drawings

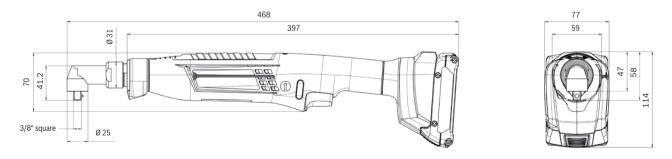


### EXACT ION Dimensions in mm

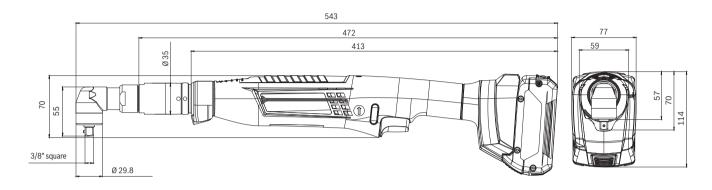
### EXACT ION WK Dimensions in mm



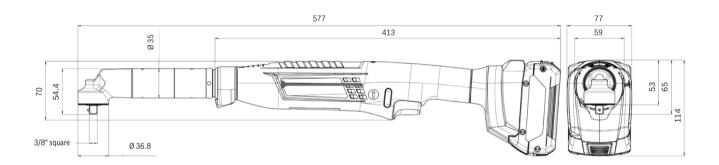
### ANGLE EXACT ION model: 3-500, 8-1100 and 15-500 Dimensions in mm



### ANGLE EXACT ION model: 23-380 and 30-290 Dimensions in mm



### ANGLE EXACT ION model: 30-300, 40-220, 50-210 and 60-120 Dimensions in mm

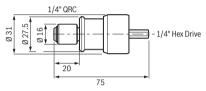


### Angel Heads for EXACT ION WK and ANGLE EXACT ION Dimensional drawings



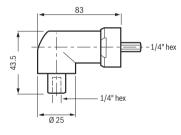
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### **Dimensions in mm**



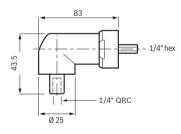
### 0 607 453 618

**Dimensions in mm** 



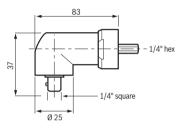
### 0 607 453 630

#### **Dimensions in mm**



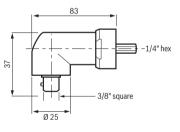
### 0 607 453 617

#### **Dimensions in mm**



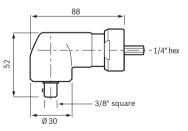
### 0 607 453 620

#### **Dimensions in mm**



0 607 451 618

### **Dimensions in mm**





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Questions? Contact our tightening experts: rfq.jt@boschrexroth.de Further information online:



#### **Online Product Catalog**

Besides of the CAD data, here you can find the firmware service packs for downloading: www.boschrexroth.com/tightening



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