

Keep Production Moving with VarioFlow *plus* Conveyor Maintenance & Tune-Up Service

Keeping your conveyors running is critical in today's fast-paced manufacturing environment. You can't afford unplanned downtime; you've got to keep production moving. An annual Rexroth Conveyor Service Agreement or one-time Tune-Up can help you do just that!

A factory-trained and authorized Bosch Rexroth technician will come to your site and perform a detailed function check of each component on your installed system(s). Our technician will also check for operating conditions that may lead to future downtime and make applicable adjustments to keep your system running smoothly.

Get a Multi-Point, Detailed Inspection of VarioFlow *plus* Conveyors:

- ✓ Inspect main conveyor chains and slide rails for condition, breakage, and/or wear and missing parts
- ✓ Inspect main conveyor runs for proper alignment and leveling
- ✓ Inspect power drives and idle units to check for foreign material or debris and clean out housings
- ✓ Inspect profile rail connectors, leg sets and foundation for brackets missing hardware, or loose and missing bolts, and tighten or replace as applicable
- ✓ Inspect drive units and remove covers from power drives and idle units to check for any foreign materials or debris; then clean dirt/debris out of housings.
 - Additional inspections include:
 - Chain for correct tension
 - Sprockets for wear, or play
 - Clutches for correct operation
 - Guide wear on drive units
 - Drive shafts and drive couplings for wear or play
 - Look for missing hardware, or loose and missing bolts, and tighten or replace as applicable
- ✓ Inspect all gear reducers for excessive noise, vibration and seal seepage or leakage
- ✓ Inspect workpiece pallets, including wear pads and end pieces, for wear patterns and make recommendations based on inspection
- ✓ Inspect bushings and other hardware on pallets for missing or damaged parts
- ✓ Inspect guide rails, diverter units and pallet trafficking controls
 - Inspect for proper alignment and mechanical function
 - Loose or missing hardware
 - Inspect stop gates and cylinders for wear and leakage
 - Inspect rockers, proximity holder and accumulation controls for proper operation, broken or worn parts
 - Adjust as applicable
- ✓ And, more!

Within a week after the scheduled visit, you'll receive a complete report, as well as a list of replacement parts Bosch Rexroth recommends for your specific conveyor system, and a quote for any remaining service we think your line needs.

Bosch Rexroth Corporation

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and lean manufacturing systems
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Get started at:
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