



Keep Production Moving with TS Conveyors Maintenance & Tune-Up Service

Keeping your conveyors running is critical in today's fast-paced manufacturing environment. You can't afford unplanned downtime; you've got to keep production moving. An annual Rexroth Conveyor Service Agreement or one-time Tune-Up can help you do just that!

A factory-trained and authorized Bosch Rexroth technician will come to your site and perform a detailed function check of each component on your installed system(s). Our technician will also check for operating conditions that may lead to trouble in the future, and make applicable adjustments to keep your system running smoothly.

Get a Multi-Point, Detailed Inspection of TS Conveyors:

- ✓ Inspect workpiece pallets, including wear pads and end pieces for wear patterns and make recommendations based on inspection
 - ✓ Inspect bushings and other hardware on pallets for missing or damaged parts
 - ✓ Remove covers from power drives and idle units to check for any foreign materials or debris; then clean dirt/debris out of housings.
 - Additional inspections include:
 - Chain for correct tension
 - Sprockets for wear or play
 - Clutches for correct operation
 - Guide wear on drive units
 - Drive shafts and drive couplings for wear or play
 - Look for missing hardware, or loose and missing bolts, and tighten or replace as applicable
 - ✓ Inspect and adjust main conveyor runs for proper alignment and leveling
 - ✓ Inspect main conveyor flat belts, belt guides, chains, and chain guides for condition and/or wear. Lubricate, as needed. Inspect transverse conveyor toothed belts (or chain) for excessive wear
 - ✓ Clean and Inspect all AC motors for excessive noise, vibrations OR high amperage
 - ✓ Review and inspect lift transfer modules for proper belt tensioning and alignment. Make any alignment or adjustments to ensure optimal performance.
 - ✓ Tighten or replace leg sets and foundation brackets, as needed
 - ✓ Inspect vertical pallet transfer units for proper alignment and adjust as application requires
 - ✓ Inspect pallet trafficking control rockers, prox holders and accumulation controls for proper operation and broken/worn parts
 - ✓ Review and inspect cross transfer conveyor modules for proper belt tensioning and alignment of the drive unit for tandem units and adjust drive belts, or synchronization belts, if needed
 - ✓ And, more!
- Within a week after the scheduled visit, you'll receive a complete report, as well as a list of replacement parts Bosch Rexroth recommends for your specific conveyor system, and a quote for any remaining service we think your line needs.

Bosch Rexroth Corporation

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and lean manufacturing systems
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Get started at:
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